

# Semiconductor gas-sensitive element instructions

Model: MQ-K4B

Version: V1.2

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Taiyuan Tengxing sensor technology Co., Ltd

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## 1. Product Description:



The gas-sensitive material used in the MQ-K4B gas sensor is tin dioxide (SnO2) with low conductivity in clean air. When there is combustible gas in the environment where the sensor is located, the conductivity of the sensor increases with the increase of the concentration of combustible gas in the air. A simple circuit can be used to convert the change in conductivity into an output signal corresponding to the gas concentration.

MQ-K4B gas sensor is highly sensitive to methane and has strong anti-interference ability to alcohol and some other interfering gases.

## 2. Sensor Features:

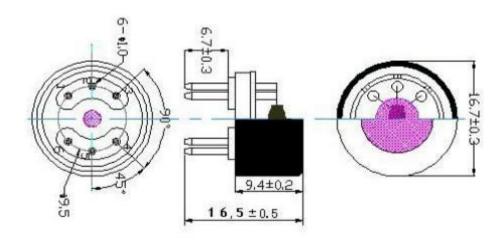
This product has good sensitivity to methane in a wide concentration range and has the advantages of long life, low cost and simple driving circuit.

# 3. Main Applications

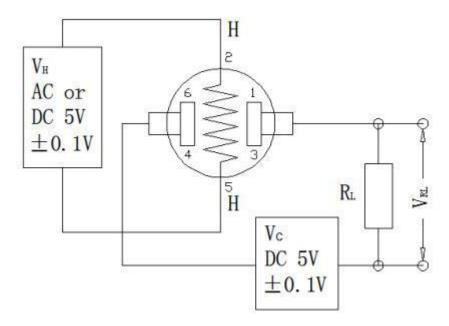
It is widely used in household gas leak alarms, industrial combustible gas alarms and portable gas detectors.circuit.

# 4. Technical specifications

| Product model                                                               |                          |                | MQ-K4B                                                                                                                                                                                     |
|-----------------------------------------------------------------------------|--------------------------|----------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Product type                                                                |                          |                | Semiconductor gas sensor                                                                                                                                                                   |
| Standard packaging                                                          |                          |                | Plastic packaging                                                                                                                                                                          |
| Detect gas                                                                  |                          |                | Methane(CH4)                                                                                                                                                                               |
| Detect concentration                                                        |                          |                | 300~10000ppm(CH4)                                                                                                                                                                          |
| Standard<br>circuit<br>conditions                                           | Heat voltage<br>(DC)     | V <sub>H</sub> | 5.0V±0.1V AC or DC                                                                                                                                                                         |
|                                                                             | Circuit<br>voltage(Dc)   | Vc             | 5.0V±0.1V DC                                                                                                                                                                               |
|                                                                             | Load<br>resistance       | RL             | adjustable                                                                                                                                                                                 |
| Characteristics of gas sensing components under standard testing conditions | Heating<br>resistor      | R <sub>H</sub> | $28\Omega \pm 3\Omega$ (indoor temperature)                                                                                                                                                |
|                                                                             | Heating power            | PH             | ≤1W                                                                                                                                                                                        |
|                                                                             | Sensitivity              | s              | R₀ (in air)/Rs(5000ppm CH4)≥5                                                                                                                                                              |
|                                                                             | Output voltage           | Vs             | 2.5V∼4.0V (in 5000ppm CH4)                                                                                                                                                                 |
|                                                                             | Concentration<br>slope   | a              | ≤0.6(R <sub>5000ppm</sub> /R <sub>1000ppm</sub> CH4)                                                                                                                                       |
| Standard<br>testing<br>conditions                                           | Temperature/humidity     |                | 20℃±2℃; 55%±5%RH                                                                                                                                                                           |
|                                                                             | Standard Test<br>Circuit |                | vc: 5v±0.1v; vh: 5v±0.1v                                                                                                                                                                   |
|                                                                             | Warm-up time             |                | no less than 48 hours                                                                                                                                                                      |
|                                                                             | Oxygen concentration     |                | 21% (not less than 18%) (Oxygen concentration will affect the initial value, sensitivity, and repeatability of the sensor. Please consult for use when using at low oxygen concentrations) |
| Product Life                                                                |                          |                | 10 years                                                                                                                                                                                   |

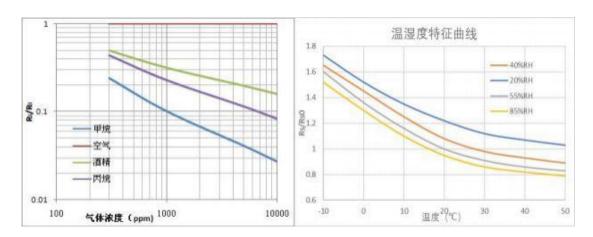


### 5. Test circuit



Description: The figure above is the basic test circuit of the MQ-K4B sensor. The sensor needs to apply 2 voltages: heater voltage (VH) and test voltage (VC). VH is used to provide a specific operating temperature for the sensor, and can be a DC power supply or an AC power supply. VRL is the voltage on the load resistor (RL) connected in series with the sensor. V is the test voltage for the load resistor RL, and a DC power supply must be used. The sensor resistance (Rs) can be calculated using the following formula: Rs=(Vc/VRL-1)×RL; the sensitive body power consumption (Ps) can be calculated using the following formula: Ps=Vc2×Rs/(Rs+RL)2.

### 6.Sensor Characterization

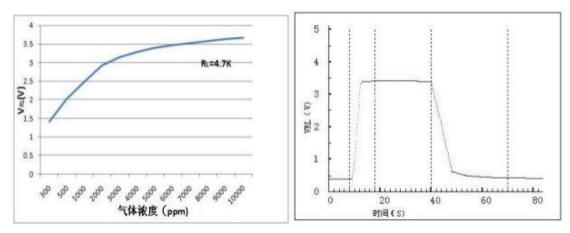


(Left) Typical sensitivity characteristic curve of the sensor

The vertical axis in the figure is the resistance ratio of the sensor (Rs/R0), and the horizontal axis is the gas concentration. Rs represents the resistance value of the sensor in gases of different concentrations, and R0 represents the resistance value of the sensor in clean air. All tests in the figure were completed under standard test conditions.

### (Right)Typical temperature and humidity characteristic curves of the sensor

The vertical axis in the figure is the resistance ratio of the sensor (Rs/ RS0 ). Rs represents the resistance value of the sensor under 5000ppm methane and different temperatures/humidities. RS0 represents the resistance value of the sensor under 5000ppm methane and  $20^{\circ}$ C/55%RH environmental conditions.

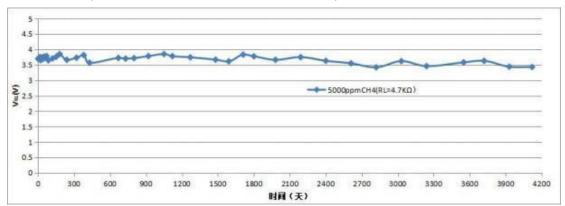


(Left) Sensitivity characteristic curve

Indicates the VRL value of the sensor in different methane concentrations. The load (RL) used is 4.7 K  $\Omega$ , and all tests in the figure are completed under standard test conditions.

## (Right) Response recovery characteristic curve

It indicates the change of VRL value of the sensor when the sensor is placed in the detection atmosphere and then removed from the atmosphere.



Long-term observation sensitivity curve

All tests in the figure were completed under standard test conditions. The horizontal axis is the observation time and the vertical axis is the VRL value.

## 7.Precautions

### 1 Situations that must be avoided

# 1.1 Exposure to volatile silicon compound vapor

The sensor should avoid exposure to silicone adhesives, hair spray, silicone rubber, putty or other places where volatile silicon compounds

exist. If the surface of the sensor is adsorbed with silicon compound vapor, the sensitive material of the sensor will be wrapped by silicon dioxide formed by the decomposition of the silicon compound, which will inhibit the sensitivity of the sensor and cannot be restored.

## 1.2 Highly corrosive environment

When the sensor is exposed to high concentrations of corrosive gases (such as H2S, SOX, Cl2, HCl, etc.), it will not only cause corrosion or damage to the heating material and sensor leads, but also cause irreversible deterioration of the performance of the sensitive material.

# 1.3 Alkali, alkali metal salts, halogen pollution

When the sensor is contaminated by alkali metals, especially salt water spray, or exposed to halogens such as Freon, it will also cause performance deterioration.

#### 1.4 Contact with water

Splashing or immersion in water will cause the sensor's sensitivity to decrease.

# 1.5 Freezing

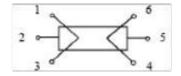
Water freezing on the surface of the sensor's sensitive material will cause the sensitive layer to break and lose its sensitive characteristics.

# 1.6 Excessive voltage applied

If the voltage applied to the sensor or heater is higher than the specified value, even if the sensor is not physically damaged or destroyed, it will

cause damage to the lead wire and/or heater, and cause the sensor's sensitivity to decrease.

1.7 Voltage applied to the wrong pin (only for the indirect heating series)
For 6-pin sensors, 2 and 5 are heating electrodes, (1, 3)/(4, 6) are test electrodes, 1 and 3 are connected, and 4 and 6 are connected. If voltage is applied to pins 1, 3 or 4, 6, the lead wire will burn out, and if it is applied to pins 2 and 4, no signal will be obtained. (See the figure below)



2 Situations to avoid as much as possible

## 2.1 Condensation

Under indoor conditions, slight condensation will have a slight effect on sensor performance. However, if water condenses on the surface of the sensitive layer and remains for a period of time, the sensor characteristics will decrease.

# 2.2 In high-concentration gas

Regardless of whether the sensor is powered on or not, long-term placement in high-concentration gas will affect the sensor characteristics. For example, if lighter gas is directly sprayed on the sensor, it will cause great damage to the sensor.

# 2.3 Long-term storage

When the sensor is stored for a long time without power, its resistance

will have a reversible drift, which is related to the storage environment. The sensor should be stored in a sealed bag that does not contain volatile silicon compounds. Sensors that have been stored for a long time need to be powered on for a longer time before use to stabilize them. The storage time and corresponding aging time recommendations are shown as follows:

Time of storage and suggested stabilization time

| Time of storage | Suggested stabilization time |
|-----------------|------------------------------|
| ≤1 month        | No less than 48 hours        |
| 1-6 months      | No less than 72 hours        |
| ≥6 months       | No less than 168 hours       |

# 2.4 Long-term exposure to extreme environments

Regardless of whether the sensor is powered on or not, long-term exposure to extreme conditions such as high humidity, high temperature or high pollution will seriously affect the performance of the sensor.

#### 2.5 Vibration

Frequent and excessive vibration can cause the internal leads of the sensor to resonate and break. The use of pneumatic screwdrivers/ultrasonic welders during transportation and on the assembly line can cause such vibrations.

### 2.6 Shock

If the sensor is subjected to strong shock or falls, its leads will break.

# 2.7 Conditions of use:

2.7.1 Manual soldering is the most ideal soldering method for sensors.

The recommended soldering conditions are as follows:

Flux: Rosin soldering with the least chlorine

Constant temperature soldering iron

Temperature:  $\leq 350^{\circ}$ C

Time: no more than 3 seconds

Violation of the above conditions will degrade the sensor characteristics.